



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-3
Job Sheet 172752



Part No: D3278-3

Job Qty: 100 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 2/28/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP . A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	2/27/18	2/27/18	0.00	0.00	Start Up Waterjet		SC 18/02/18
100	Waterjet	100 pcs	2/27/18	2/27/18	0.01	1.94	Waterjet1		SC 18/02/18
120	QC	100 pcs	2/27/18	2/27/18	0.00	0.00	QC8		38
130	Small Fab	100 pcs	2/28/18	2/28/18	0.00	1.77	Small Fab-3		9-89
140	QC	100 pcs	2/28/18	2/28/18	0.00	0.00	QC5		23
150	Packaging	100 pcs	2/28/18	2/28/18	0.00	0.00	Packaging3	GA	MAR 01 2018
160	QC21-SA	100 Ea	2/28/18	2/28/18	0.00	0.00	QC21		18/03/18

Job BOM

Part / Item	Component Name	Quantity	Operation
MDELRINS0.125	Black Delrin Sheet .125	3.4400 sf (.0344 ea)	90-Start up Operation
3.5			

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINS0.125	3	23	0

M136215



Container No: S044976



Part: D3278-3

Job No: 172752

Serial No/Batch: S044976

Revision: D3278

Inspector:

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CANADA
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Date: 02/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,980	
2	Spacer	1.980inches $\pm$ 0.030	2.010 1.950	1,981	
3	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,481	
4	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,250	
5	Spacer	1.480inches $\pm$ 0.005	1.485 1.475	1,480	
6	Spacer	0.250inches $\pm$ 0.010	0.260 0.240	0,250	
7	Spacer	0.098inches + 0.005 - 0.000	0.103 0.098	0,099	
8	Spacer	0.130inches $\pm$ 0.030	0.160 0.100	0,130	
9	Spacer	0.125inches $\pm$ 0.010	0.135 0.115	0,127	

Plex 2/21/18 3:07 PM dart.lacelle.linda